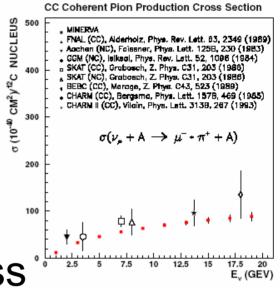


MINERVA

Introduction,
Detector Progress
and MRI Proposal



Kevin McFarland
University of Rochester
FNAL PAC Meeting
2 April 2004

The Opportunities



- The NuMI beam and its Near Hall
 - at the intensity frontier of neutrino physics for the latter half of the decade, possibly beyond
- The need to understand GeV neutrino interactions for oscillation experiments
 - and rich physics mine in its own right. "JLab West"
- A community of nuclear and particle physics groups excited about making the measurements
 - many users new to FNAL
- Capable University groups willing to start building

‡FERMII △II #98-1321D

Minn

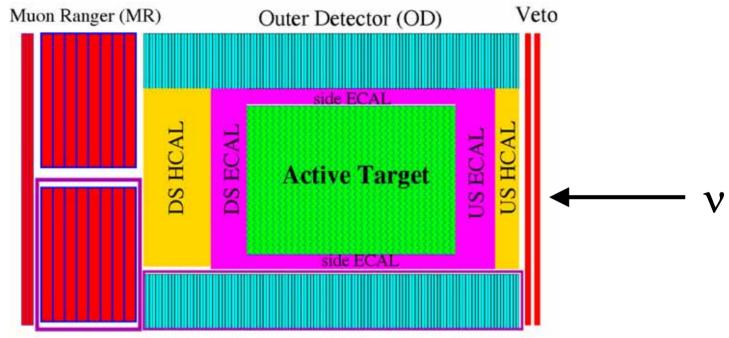
Essence of the MINERvA Detector



- Must reconstruct exclusive final states
 - high granularity for charged tracking, particle ID, low momentum thresholds,
 - e.g. $\nu_{\mu} n \rightarrow \mu^- p$
- But also must contain
 - electromagnetic showers (π^0 , e[±])
 - high momentum hadrons (π^{\pm} , p, etc.)
 - $-\mu^{\pm}$ from CC (enough to measure momentum)
- Nuclear targets (high A, Fe of interest for MINOS)

Detector Overview



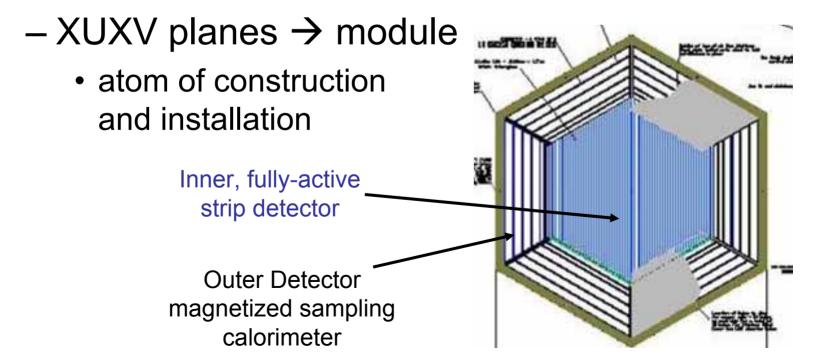


- "Chewy center": active target (5t total, >3t fiducial)
- "Crunchy shell": surrounded by calorimeters
 - upstream calorimeters are Pb, Fe targets (~1t each)
 - magnetized side and downstream tracker/calorimeter

Active Target Module

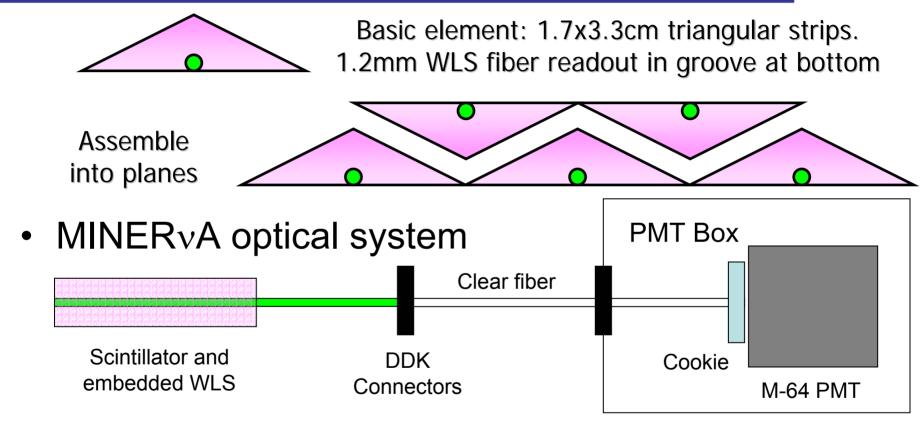


- Planes of strips are hexagonal
 - inner detector: active scintillator strip tracker
 - outer detector: frame, HCAL, spectrometer



Fully-Active Target: Extruded Scintillator and Optics

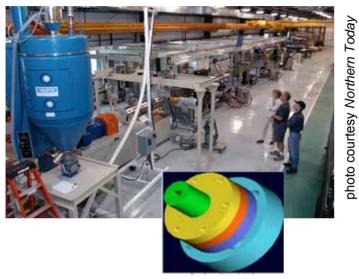




 Key questions: light, PMT box design, clear cables, connectors, extrusion, fiber placement

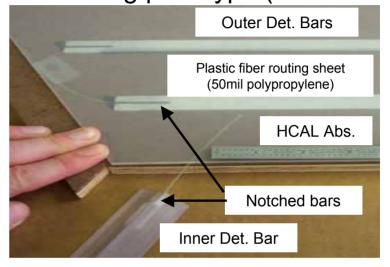
Optical System Development



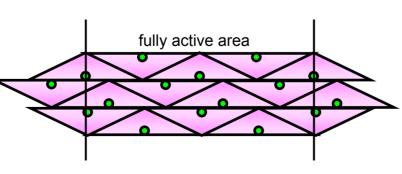


Lab 5 Production extrusion facility, die simulation (NIU/FNAL)

Fiber routing prototype (Rochester)



"Vertical slice" test detector construction (Hampton)



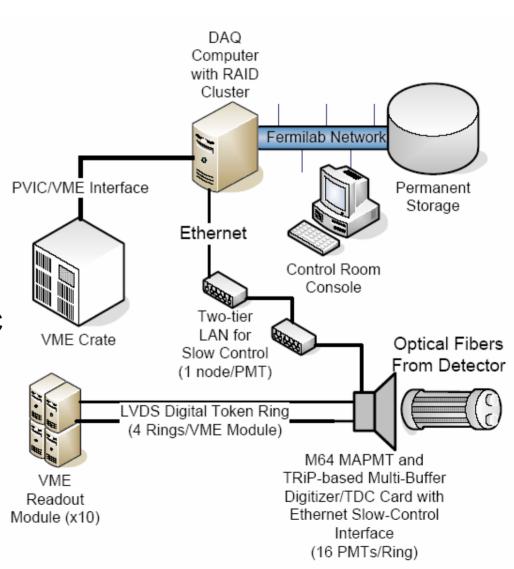
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Sweating the fringe fields inside the PMT box (Tufts)

Electronics/DAQ System



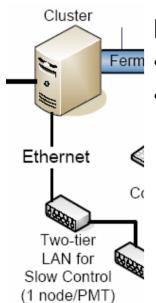
- Data rate is modest
 - 100 kBytes/spill
 - but many sources!(~37000 channels)
- Front-end board based on existing TriP ASIC
 - sample and hold in up to four time slices
 - few ns TDC, 2 range ADC
- Token Ring readout scheme to VME board
 - existing design
- VME/PVIC to logger PC
 - archive/online by network



Electronics/DAQ Progress

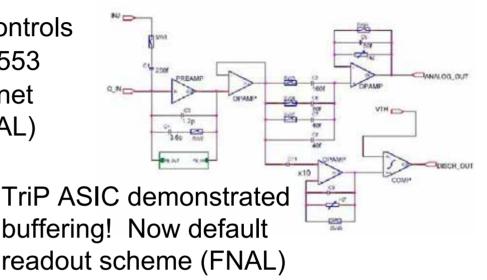


9



Re-specified slow controls

- •change from MIL-1553
- to less costly Ethernet solution (Irvine/FNAL)

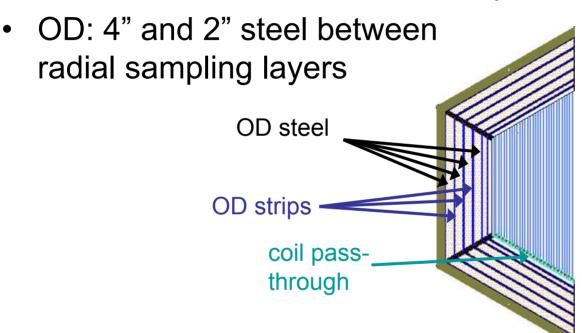


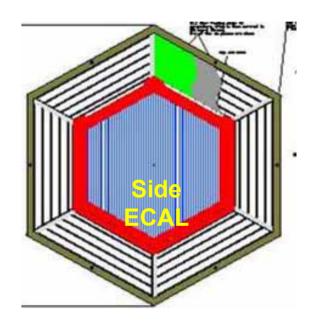
- Progress on Summer Vertical slice test
 - test of charge digitization, buffering for readout and timing on front-end
 - circuit design complete (April); produced boards (May) (FNAL/Rochester)
 - input will be MAPMTs in MINOS MUX box
 - can test complete slice including a mini-detector (summer '04)

Mechanical Systems



ECAL and HCAL absorbers are plates, rings



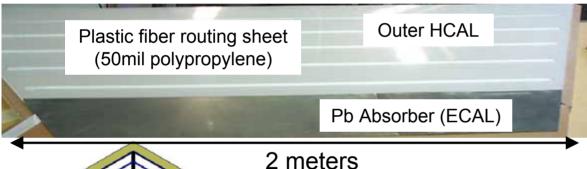


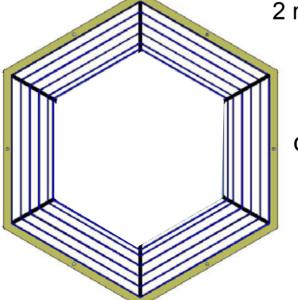
- Assembly:
 - OD frame is support; hold strips and fibers in place (Al retainers)
 - "layer cake" construction of planes into a single module

Mechanical Progress

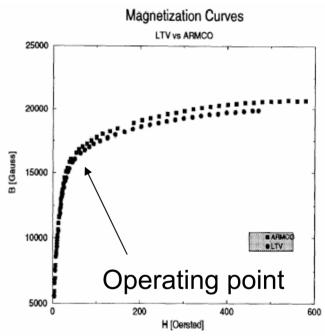


"Hanging ECAL test" (Rochester)
attempting to use harder Pb alloys to reduce
cost of ECAL, reduce attachments to OD





Beginning FEA of structural properties of OD as frame. Also study OD assembly techniques. (FNAL, Rochester, Rutgers)



Identified potential vendors for steel with acceptable B-H. This week! (Rutgers)

The Unique Roles of FNAL in MINERVA



- Proposed beam use is parasitic
- But... "detector project" as proposed also has places where only FNAL can contribute
 - EDIA for Front-End board (TriP-based design builds on work on D0 electronics)
 - Critical safety items
 - magnet coil and its power supply and cooling
 - detector stand. LV supply and distribution
 - Utilities and installation
 - Safety and oversight of on-site activities
 - Space!

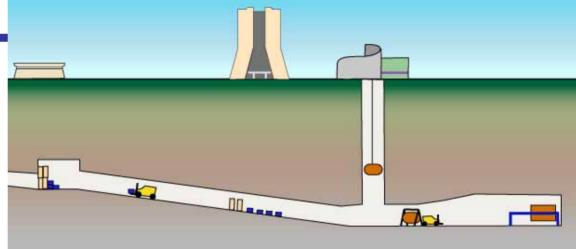


E.g., Model for Installation Procedure



Similar to MINOS Near Detector:

- Assemble "modules" on surface
 - Mostly University Technicians, Fermilab oversight and space.
 - 6 months prototyping
 - 12 months assembly
- Install final stand in MINOS
- Bring modules down the shaft using strongback and cart: max load 5.3 tons
 - 2 "modules" a day for most of detector
 - 1 "module" plus 6 Fe planes/day for μ ranger
 - Physicists commission after each layer installed
- Low voltage, coil, and coil power supply installed by Fermilab folks



Detector Region	Modules	Tons per module	Time to install (days)
Inner Detector	30	3.6	15
US ECAL	6	3.8	3
US HCAL	4	3.9	2
DS ECAL	5	4	3
DS HCAL	5	5.3	5
Muon Ranger	3+18 Fe Planes	3.6	3
Total			31

FNAL Impact Summary



Item	Design	Fabrication	Installation
Installation Strongback	2mos, 22k	2wks, 12.5k	n/a
Transport Cart	n/a	n/i	2k
Detector Stand+Bookend+Drip	5 wks, 21k	68k	3 wks 73k
Detector	59k (installation plan)	1.5yr, 95k	7wks 85k
Magnet Coil and Cooling	n/i	n/i	6 wks 70k
Electronics (inc. Trip Chip)	1yr, 130k	n/i	(2k FNAL)
Magnet Power Supply	n/a	Already built	12k+22k
Quiet Power (low voltage supply)	3 mos, 33k	bought	24k+8k
Alignment	n/a	3.5k	7k
Safety Review/Inspection/Managm.	1 mo, 11k	14k	104k
Total	272k	193k	415k

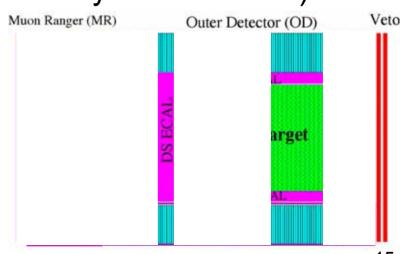
Design work: engineers, Fabrication: welders, machinists Installation: Riggers

Impact review (29 March) concluded, in part, need to add 40% contingency

MRI Submission



- A consortium of MINERvA US Universities submitted an MRI proposal this January
 - Hampton, IIT, Irvine, James Madison, NIU, Pittsburgh, Rochester, Rutgers, Tufts
- Funds all construction costs except FNAL "Unique roles"
- Proposal is to construct only a fraction of MINERvA (limited by \$2M MRI cap + University contributions)
 - modules could run standalone with MINOS as both HCAL and muon catcher
 - MRI does fund all EDIA, startup items needed for detector factories



MRI Status



- It is out for review.
 - Expect a decision by summer.

- It is abundantly clear that we will not receive MRI funding to build this detector if there is not a commitment to the experiment by FNAL.
- If it has this commitment, we believe the physics program gives us an excellent chance of success...



The MINERvA Experiment: Physics Topics

Jorge G. Morfín Fermilab

MINERvA will have the statistics to cover a wide variety of important v physics topics



Assume $9x10^{20}$ POT: $7.0x10^{20}$ in LE v beam, $1.2x10^{20}$ in sME v beam and $0.8x10^{20}$ in sHE v beam

ν Event Rates per fiducial ton			
Process	CC	NC	
Quasi-elastic	103 K	42 K	
Resonance	196 K	70 K	
Transition	210 K	65 K	
DIS	420 K	125 K	
Coherent	8.4 K	4.2 K	
TOTAL	940 K	305 K	

Typical Fiducial Volume = 3-5 tons CH, 0.6 ton C, ≈ 1 ton Fe and ≈ 1 ton Pb			
3 - 4.5 M events in CH			
0.5 M events in C			
1 M events in Fe			
1 M events in Pb			

Main Physics Topics with Expected Produced Statistics

- Quasi-elastic ν +n --> μ ⁻+p 300 K events off 3 tons CH
- Resonance Production e.g. $v+N ---> v/\mu^-+\Delta$ 600 K total, 450K 1π
- Coherent Pion Production $v+A --> v/\mu^-+A + \pi$, 25 K CC / 12.5 K NC
- ◆ Nuclear Effects C: 0.6M events, Fe: 1M and Pb: 1 M
- ◆ σ_T and Structure Functions 2.8 M total /1.2 M DIS events
- ◆ Strange and Charm Particle Production (> 60 K fully reconstructed events)
- ◆ Generalized Parton Distributions (few K events?)
 - MINERvA and Oscillation Physics Debbie Harris

2 April 2004

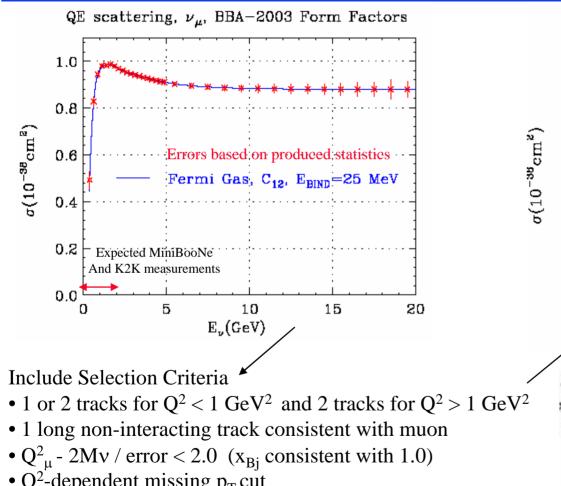
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Quasi-elastic v Scattering

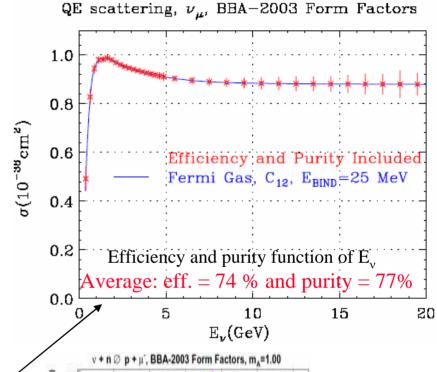
MINERvA: 300 K events off CH and over 100 K off of Fe and Pb produced



H. Budd and K. McFarland

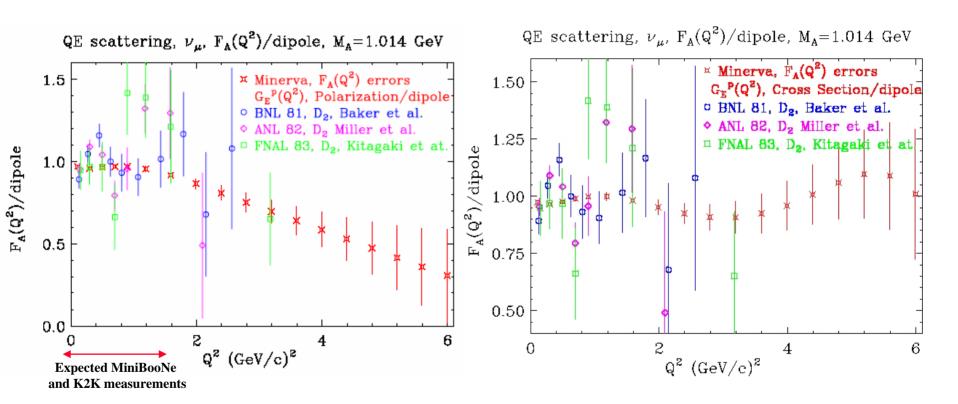


- Q²-dependent missing p_T cut
- minimal number of hits in event not associated with μ or p 2 April 2004 Fermilab PAC: MINERvA - 2/





Extraction of F_A with Selected Sample



Note that, even with the larger errors of the selected sample, MINERvA will have the statistics and Q^2 range to distinguish between the two different suggested Q^2 behaviors.

Coherent Pion Production



MINERvA: 25 K CC / 13 K NC: CH and 25 K (50K) CC / 13 K (25K)NC: Fe (Pb)

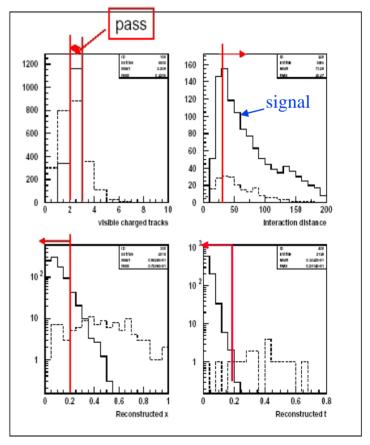
H. Gallagher

Selection criteria reduce the signal by a factor of three - while reducing the background by a factor of ≈ 1000 .

	Signal	Background
	Signal	Background
	5000	10000
2 Visible Charged Tracks	3856	3693
πº/n <500 MeV	3124	3360
Track separation	2420	500
x<0.2	2223	100
t<0.2	2223	19
p _π > 600 MeV	1721	12
Fudge factor factor	(0.65)	-
Normalized	5004	4400

Resulting sample is ≈ 5 K CC coherent events

Selection criteria discussed at previous meeting



2 April 2004

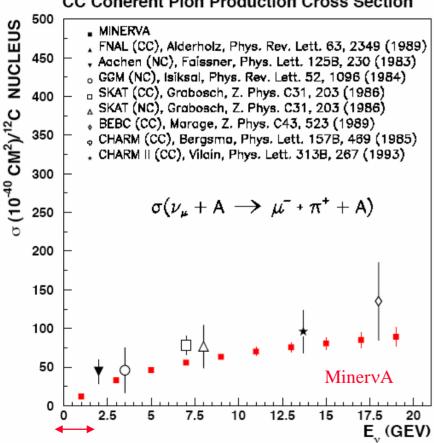
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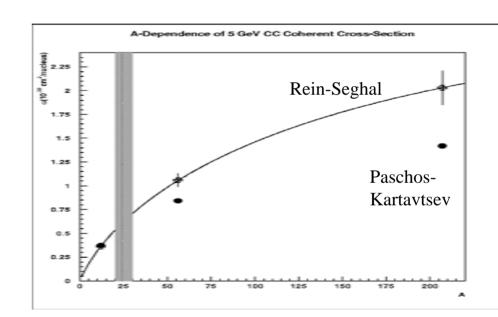


Expected MINERvA Results - Coherent π Production

Errors now include estimated background subtraction

CC Coherent Pion Production Cross Section



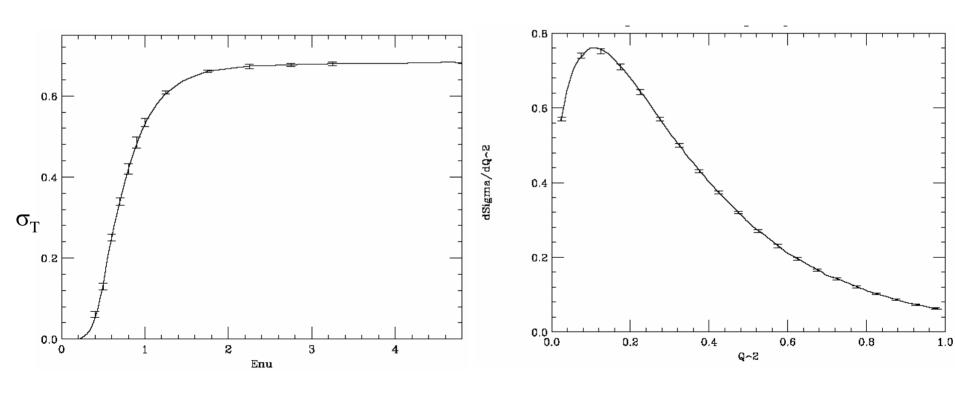


Expected MiniBooNe and K2K2nApxidr20024ts

Resonance Production - Δ

S. Wood and M. Paschos

Total Cross-section and $d\sigma/dQ^2$ for the Δ^{++} assuming 50% detection efficiency Errors are statistical only: 175K Δ^{++}



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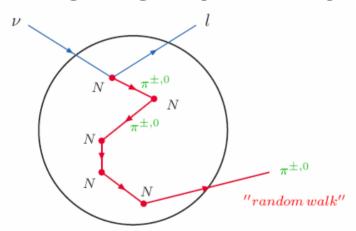
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Resonance Production - Nuclear Effects



Adler, Nusinov, Paschos model (1974)

- 1. single pion production in νN scattering
 - → Pauli Principle, Fermi motion
- 2. multiple scattering of pions
 - → Charge exchange, absorption, Pauli Principle

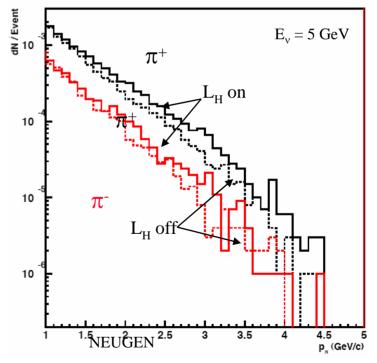


• charge exchange matrix M for isoscalar targets $(M=M^T, \sum_j M_{ij}=A_p, M_{+0}=M_{-0} \to 3 \text{ param. } A_p, d, c)$

$$M=A_p \left(egin{array}{ccc} 1-c-d & d & c \ d & 1-2d & d \ c & d & 1-c-d \end{array}
ight)$$

- π^+ cross section is largely reduced (up to 40%) \leftrightarrow charge exchange M
- π⁰ cross sections is slightly increased by the nuclear corrections

One obvious omission, this model does not include hadron formation length corrections



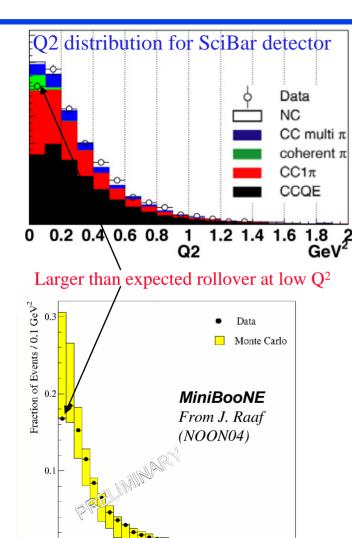
MINERvA can measure L_H off of C, Fe and Pb

Nuclear Effects

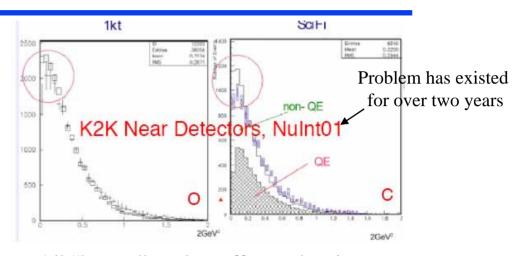
MINERvA: 2.8 M events off CH, 600 K off C and 1 M events off of Fe and Pb



S. Boyd, JGM, R. Ransome



 $O^2 (GeV^2)$



All "known" nuclear effects taken into account:
Pauli suppression, Fermi Motion, Final State Interactions
They have **not included** low-v shadowing that is only
allowed with axial-vector (Boris Kopeliovich at NuInt04)

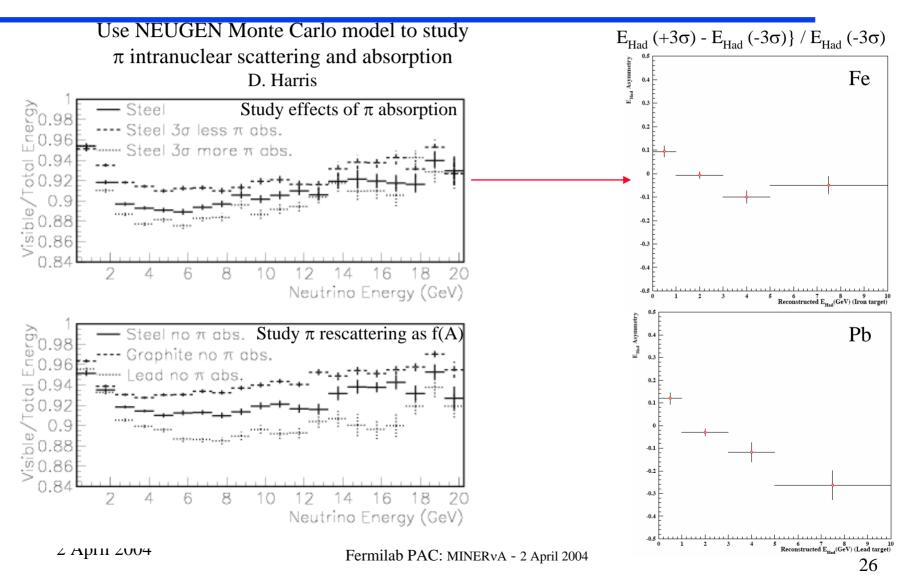
 $L_c = 2\nu / (m_{\pi}^2 + Q^2) \ge R_A$ (not m_A^2) \underline{L}_c 100 times shorter with m_{π} allowing low ν -low Q^2 shadowing

ONLY MEASURABLE VIA NEUTRINO - NUCLEUS INTERACTIONS! MINERVA WILL MEASURE THIS ACROSS A WIDE v AND Q² RANGE WITH C: Fe: Pb

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Example: MINERvA Sensitivity to Nuclear Effects





If we take the projected MINERvA results, how could it improve Neutrino Oscillation Experiments?

Deborah Harris Fermilab



Challenges of Oscillation Measurements

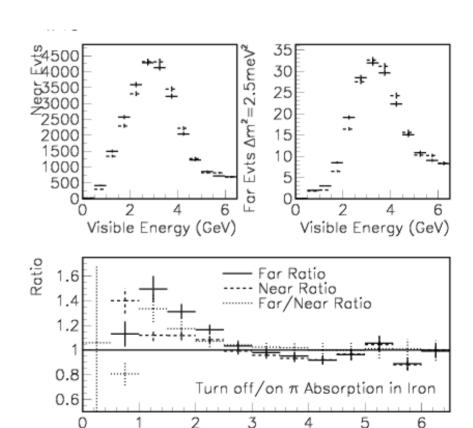
- MINOS measurement of Δm^2
 - need a wide band beam to do this
 - need to understand the relationship between the incoming neutrino energy and the visible energy in the detector
- NOvA search for $v_{\mu} \rightarrow v_{e}$
 - Must have accurate prediction for backgrounds
 - Once a signal is seen, it's extracting a probability
- ♦ NOvA precision measurement of $\sin^2 2\theta_{23}$
 - Have to predict NC background



How Nuclear Effects enter Δm^2 Analyses

Measurement of Δm^2 (e.g.MINOS)

- Need to understand the relationship between the incoming neutrino energy and the visible energy in the detector
 - Improve understanding of pion and nucleon absorption
 - Understand intra-nuclear scattering effects
 - Understand how to extrapolate these effects from one A to another
 - Improve measurement of pion production cross-sections
 - Understand low-v shadowing with neutrinos



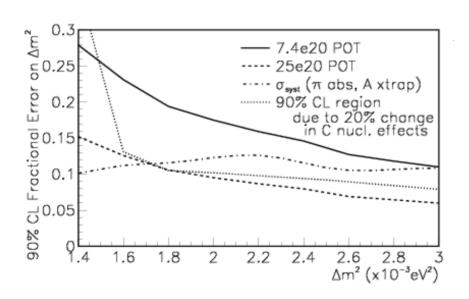
Visible Energy (GeV)

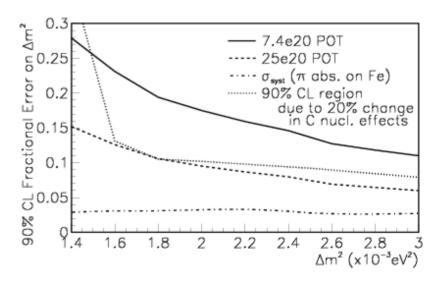
How Nuclear Effects enter MINOS Δm^2 Measurement



Before MINERvA: pion absorption measured on Neon All nuclear effects extrapolated from low A

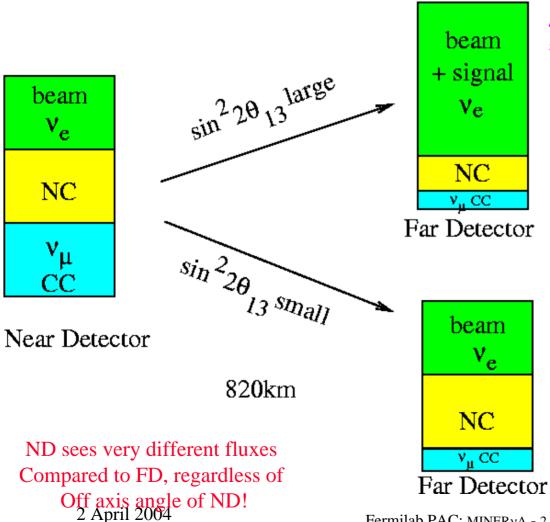
After MINERvA: pion absorption and rescattering measured on steel, No extrapolation necessary!





Measuring $\nu_{\mu} \rightarrow \nu_{e}$ at NOvA





Assuming 50kton, 5 years at $4x10^{20}$ POT, Δm^2 =2.5x10⁻³eV²

Process	Events	QE	RES	СОН	DIS
δσ/σ		20%	40%	100%	20%
Signal ν_e	175 At $\sin^2 2\theta_{13}$ =0.1	55%	35%	n/i	10%
NC	15.4	0	50%	20%	30%
$\nu_{\mu}CC$	3.6	0	65%	n/i	35%
Beam ν_e	19.1	50%	40%	n/i	10%

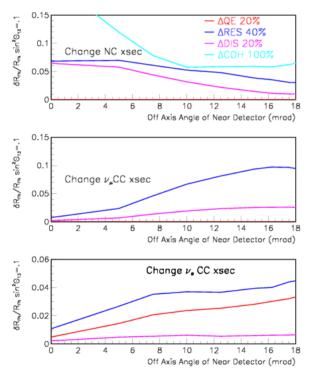
For large $\sin^2 2\theta_{13}$, statistical=8% For small $\sin^2 2\theta_{13}$, statistical=16%

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How MINERvA Would Help NovA: Once a Signal is seen...

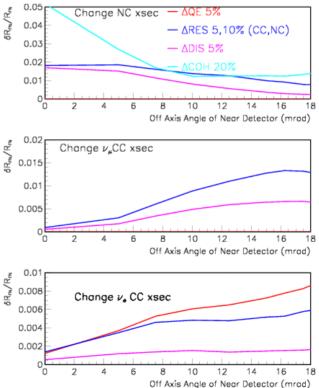


Assume Energy Dependence Perfectly known....vary σ levels



Regardless of NOvA Near Detector Location, large errors in extrapolation To far Adetector....

Same study, but with MINERvA precision



How MINERvA Would Help NOvA: Once a Signal is seen...



Total fractional error in the predictions as a function of Near Detector off-axis Angle

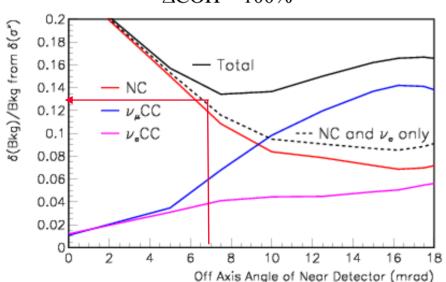
Current Accuracy of Cross-sections

 $\Delta QE = 20\%$

 $\Delta RES = 40\%$

 $\Delta DIS = 20\%$

 $\Delta COH = 100\%$

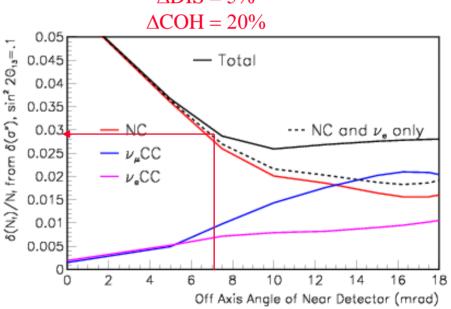


With MINERvA Measurements of σ

 $\Delta QE = 5\%$

 $\Delta RES = 5$, 10% (CC, NC)

 $\Delta DIS = 5\%$



Without MINERvA measurements of σ, oscillation probability measurement could be limited by systematics!

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Summary



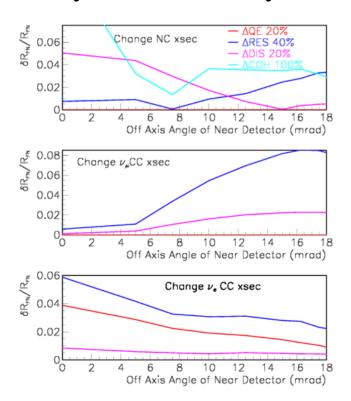
- ◆ MINERvA brings together the expertise of the HEP and NP communities to address the challenges of low-energy v-A physics.
- MINERVA will accumulate significantly more events in important exclusive channels across a wide E_v range than currently available.
- MINERVA will enable a systematic study of nuclear effects in v-A interactions, known to be different than well-studied e-A channels.
- ◆ MINERvA results will dramatically improve the systematic errors of current and future neutrino oscillation experiments.

Backup Slides

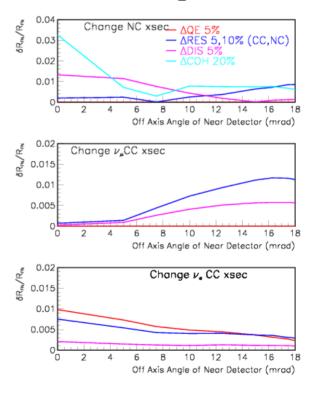
How MINERvA Helps NovA Background Predictions



Assume Energy Dependence Perfectly known....vary σ levels



Same study, but with MINERvA precision



Regardless of NOvA Near Detector location, large errors in extrapolation to far detectoril 2004

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How MINERvA Helps NovA Background Predictions



Total fractional error in the background predictions as a function of Near Detector off-axis Angle

Current Accuracy of Cross-sections

 $\Delta QE = 20\%$

 $\Delta RES = 40\%$

 $\Delta DIS = 20\%$

 Δ COH = 100%

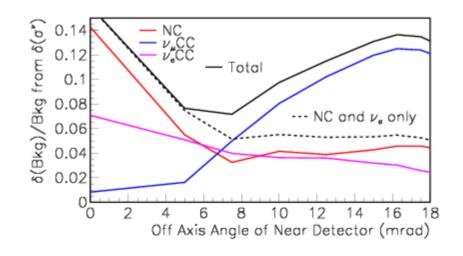
With MINERνA Measurements of σ

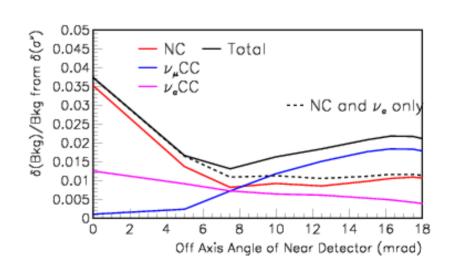
 $\Delta OE = 5\%$

 $\Delta RES = 5, 10\% (CC, NC)$

 $\Delta DIS = 5\%$

 $\Delta COH = 20\%$





With MINERvA measurements of $\sigma,$ decrease fractional error on background prediction again by a factor of FOUR





- ◆ Theory: Initial attempts at a predictive phenomenology stalled in the 70's due to lack of constraining data.
- MINERvA will focus on exclusive channel strange particle production - fully reconstructed events (small fraction of total events) but still.
- Important for background calculations of nucleon decay experiments
- With extended v running could study single hyperon production to greatly extend form factor analyses
- New measurements of charm production near threshold which will improve the determination of the charm-quark effective mass.

Existing Strange Particle Production

Gargamelle-PS - 15 Λ events. FNAL - \approx 100 events ZGS - 7 events BNL - 8 events

Larger NOMAD inclusive sample expected

MINERVA Exclusive States 100x earlier samples

3 tons and 4 years

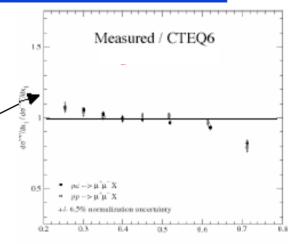
$$\Delta S = 0$$

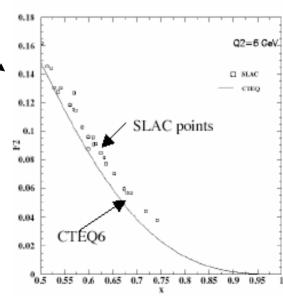
$\mu^- K^+ \Lambda^0$	10.5 K
$\mu^{\scriptscriptstyle -} \pi^0 K^{\scriptscriptstyle +} \Lambda^0$	9.5 K
$\mu^{\scriptscriptstyle -} \pi^{\scriptscriptstyle +} K^0 \Lambda^0$	6.5 K
$\mu^- K^- K^+ p$	5.0 K
$\mu^{\text{-}}K^0K^{\text{+}}\pi^0p$	1.5 K
$\Delta S = 1$	
$\mu^- K^+ p$	16.0 K
$\mu^{-} \mathbf{K}^{0} \mathbf{p}$	2.5 K
$\mu^{\text{-}} \pi^{\text{+}} K^{0n}$	2.0 K
$\Delta S = 0$ - Neutral	Current
$\nu~{ m K}^+~\Lambda^0$	3.5 K
$ m v~K^0~\Lambda^0$	1.0 K
$ m u ~ K^0 ~ \Lambda^0$	3.0 K



High-x_{Bi} Parton Distribution Functions

- ◆ The particular case of what is happening at high- x_{Bj} is currently a bit of controversial with indications that current global results are not correct
- ◆ Drell-Yan production results (E-866) may indicate that high-x_{Bi} (valence) quarks OVERESTIMATED.
- A Jlab analysis of Jlab and SLAC high x DIS indicate high-x_{Bj} quarks UNDERESTIMATED`
- ◆ CTEQ / MINERvA working group to investigate high - x_{Bi} region.
- ♦ MINERvA will have over 1.2 M DIS events to study high x_{Bj} Close examination of the non-PQCD and pQCD transition region, in context of quark-hadron duality, with axial-vector probe.





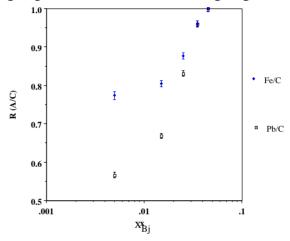
Nuclear Effects



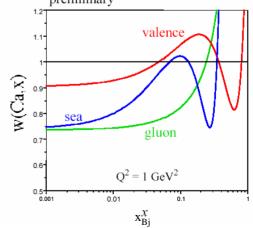
Modified Interaction Probabilities

- Shadowing Region (x_{Bj} < 0.1): Expect a difference in comparison to e/μ nucleus results due to axial-vector current and quark-flavor dependent nuclear effects.</p>
- EMC-effect $(0.2 < x_{Bj} < 0.7)$: depends on explanation of the effect
- Fermi Motion Effect ($x_{Bj} > 0.7$): should be the same as e-nucleus scattering
- With sufficient \bar{v} : measure flavor dependent effects.
- NC/CC off C, Fe and Pb
 - Over 100 K CC and 30 K NC with $E_H > 5$ GeV on Fe and Pb, times 3 for Carbon.

S. Kulagin prediction for shadowing region



Kumano fit for flavor-dependent effects

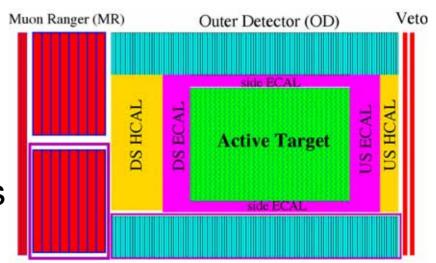


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Modular Design



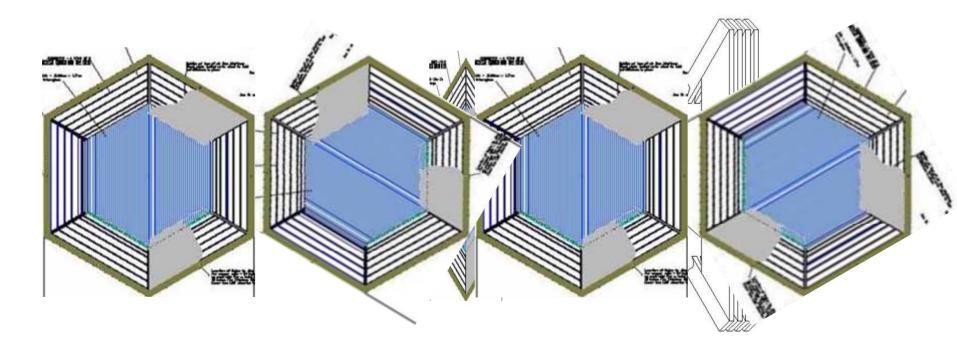
- a necessary part of installation in NuMI near hall is that detector should be constructed in thin modules
 - each module consists of four planes of active inner detector, absorbers and outer detector
- flexibility in design
 - MINERvA can run stand-alone
 - or can use MINOS as long muon catcher



Active Target Module



- Rotate 60° to get U,V views
 - X+U+X+V make a module, bolted together
 - module is unit of construction and installation

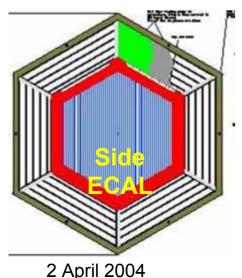


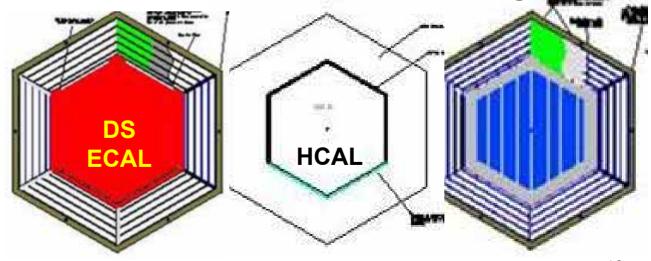
Calorimeters



- Three types of calorimeters in MINERvA
 - ECAL: between each sampling plane,
 1/16" Pb laminated with 10mil stainless (X₀/3)
 - HCAL: between each sampling plane, 1" steel ($\lambda_0/6$)
 - OD: 4" and 2" steel between radial sampling layers

ECAL and HCAL absorbers are plates, rings



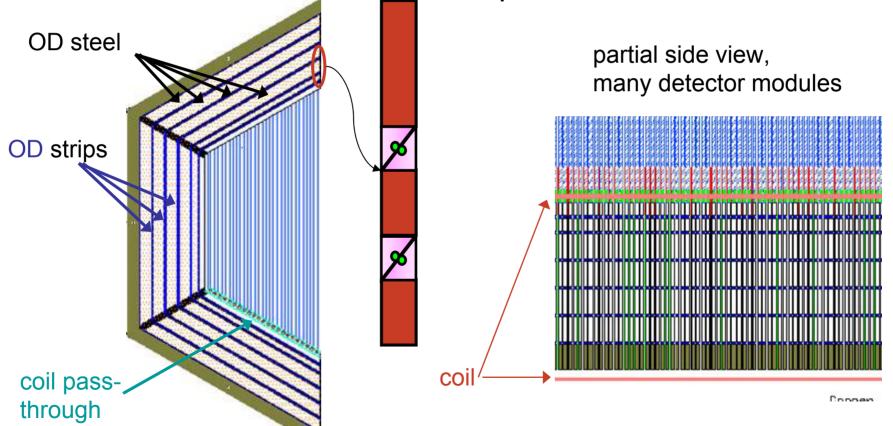


Calorimeters (cont'd)



OD: 4" and 2" steel between radial sampling layers

coil at bottom of the detector provides field in steel

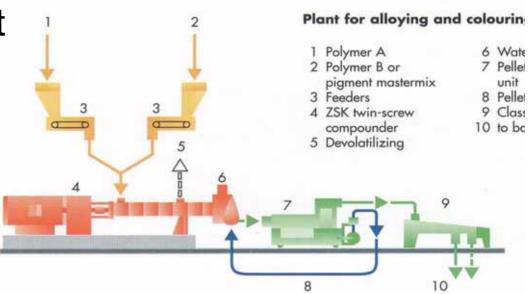


Extruding Scintillator



Process is inline continuous extrusion

improvementover batchprocessing(MINOS)



- Tremendous capacity at Lab 5
 - the 18 tons of MINERvA in < 2 months, including startup and shutdown time

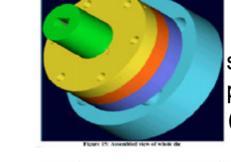
Extruding Scintillator (cont'd)



 Design of the die in order to achieve the desired scintillator profile

collaboration with NIU Mech. E. department

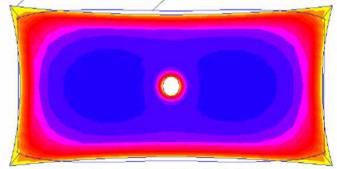
(Kostic and Kim)



simulation of performance (design tool)



2x1cm rect. die developed at NIU for Lab 5

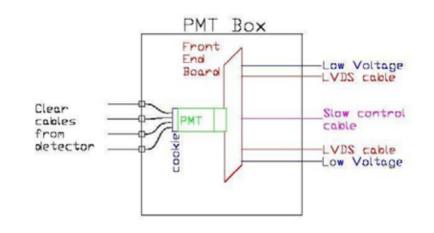


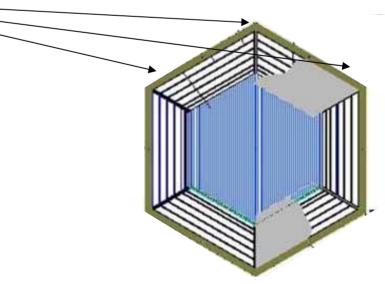
Die cross section and Extrudate Profile

PMT Boxes



- Design is similar to MINOS MUX boxes
 - but no MUX!
- Mount on detector =
 - minimizes clear fiber length

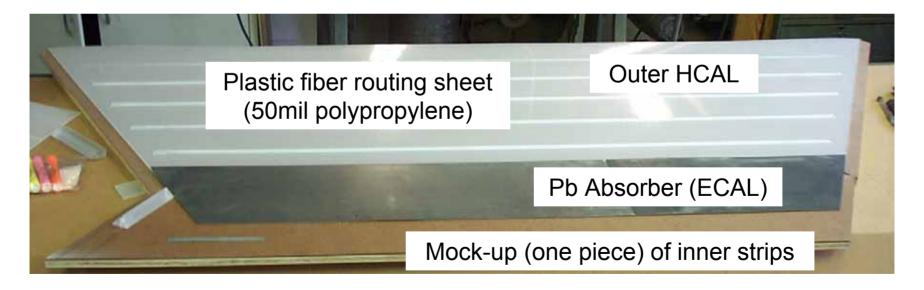




Fiber Routing



- Downside of design: getting fibers from inner detector to outside is complicated
 - built a 1/6 hexagon prototype to study (Rochester)

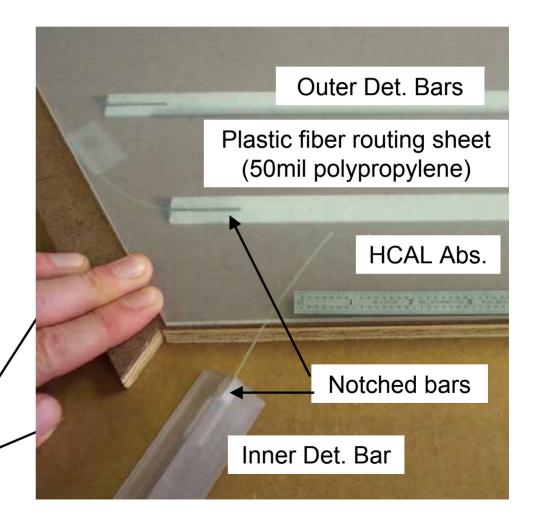


Fiber Routing (cont'd)



- Fibers are not infinitely flexible
 - but must route
 outer and
 inner detector
 fibers around the
 absorber/frame

fibers must bend up / (out of plane) and to / outside of detector

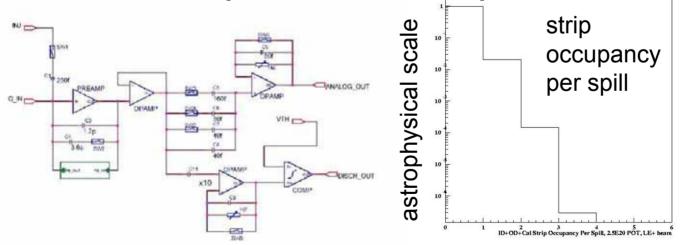


Front-End Electronics



- FE Readout Based on existing TriP ASIC
 - builds on FNAL work. existing submission "free".
 - ADC (dual range) plus few ns resolution timing

TriP ASIC provides sample and hold slices



- four-sample mode works on bench; this is our default
- each time over threshold also recorded in spill

Electronics / Vertical Slice Test



Phase 1: Testing the TriP Chip

Test board being designed by P. Rubinov (PPD/EE); piggy back on D0 work

Reads out 16 channels of a MINOS M64 in a spare MINOS PMT box (coming from MINOS CalDet)

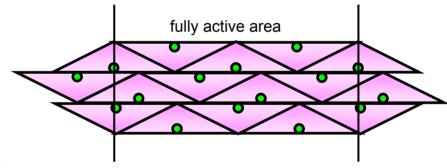
Questions:

- 1. Noise and signal when integrating over 10 μ s.
- 2. Test self-triggering and external triggering mode for storing charge.
- 3. Test the dynamic range (2 TriP Channels / PMT channel)
- 4. Procedure to get timing from the TriP chip.

Early summer

Phase 2: Test our full system

Build a small tracking array in the new muon lab using strips and fibers of the proposed design and the readout system from Phase 1. Use CR and β sources.



Questions:

- 1. Light yield does it match our expectations?
- 2. Spatial resolution via light sharing in a plane
- Timing
- 4. Uniformity

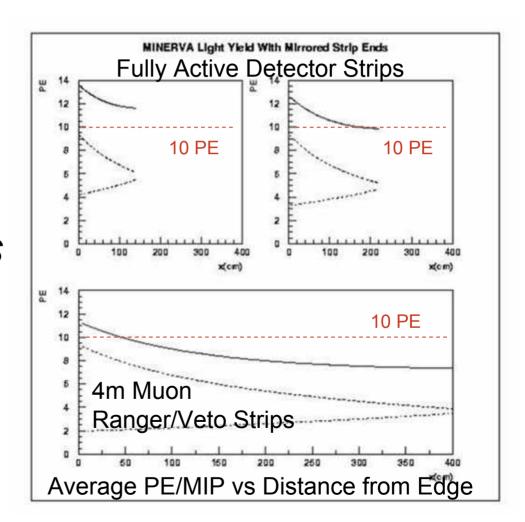
Late summer

Light Yield



- Critical question:
 does light yield allow for
 low quantum efficiency
 photosensor?
- Study: use MINOS light MC, normalized to MINOS results, MINERvA strips
- Need roughly 5-7 PEs for reconstruction

Must mirror fibers!



Fiber Processing

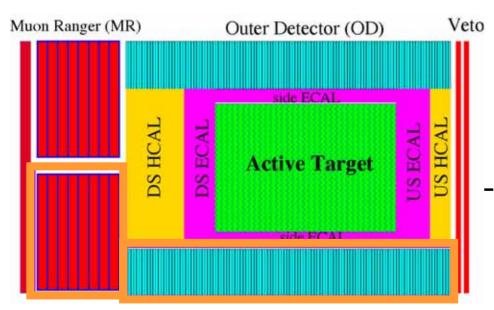


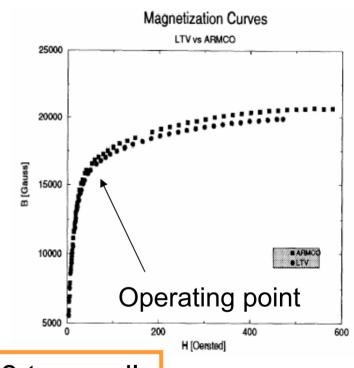
- Mirrors are clearly necessary
 - Lab 7 vacuum deposition facility (E. Hahn)
- Fibers (WLS, clear) bundled in connectors
 - working with DDK to develop an analog to MCP-10x series used in CDF plug upgrade
 - polishing also most effectively done at FNAL
- MRI proposal included costs for contracting FNAL effort through Universities

Magnet Coil



- Design: using ARMCO specialty steel (MINOS)
 - − B of 1.6T, H ~ 30 Gauss





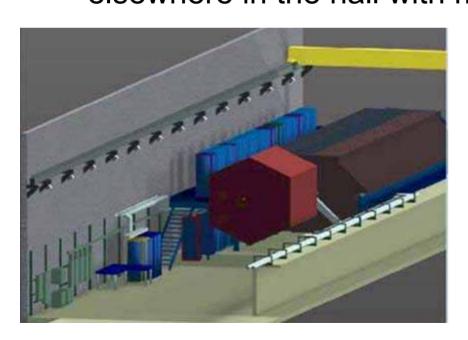
- 48 turn coils
 - 700 Amps in OD
 - 1200 Amps in MR
 - Assume 1cm² wire (with hole for cooling)

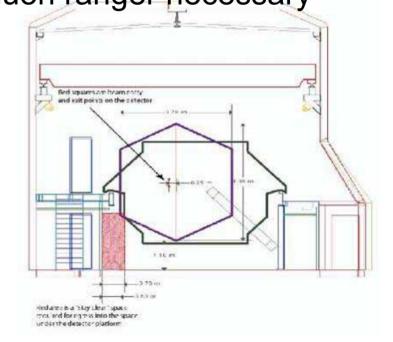
Location in NuMI Near Hall



 MINERvA preferred initial running is as close to MINOS as possible

 if this is not possible, we can run initially stand-alone elsewhere in the hall with muon ranger necessary





Utilities



- Quiet Power (3kW draw, add 175kVA transformer)
- Magnet Coil Power (240kW PEI supply)
- Cooling (c.f., MINOS 120kW)
 - Magnet coil heat loss expected: 30kW
 - Magnet power supply 10kW
 - Electronics: Rack 2kW, PMT boxes: 4kW

Summary of Design Tasks

Task	Division	Personnel	Time	Cost (k\$)
Installation Procedure	PPD	Mech. Eng.	4 months	45
	PPD	Drafting	2 months	14
Detector Stand for Near Hall	PPD	Engineer	5 weeks	13
(incl. Bookend and Drip protection)		Draftsman	5 weeks	8
Strongback for module transport	PPD	Mech. Eng.	1 month	11
		Drafting	1 month	7
Review of Module Assembly procedure	PPD	Mech. Eng.	1 month	11
Low Voltage System (5kW)	PPD	Elec. Eng.	3 months	33
TriP-chip front-end board	PPD	Elec. Eng.	12 months	130
Total				272

Fabrication

Modules would be assembled on site (NMS)

Task	Division	Personnel	Time	Cost (k\$)
Detector Stand for Near Hall (incl. Bookend and Drip protection) Detector Stands Material (≈ 16 tons)	PPD	See table 4	See statement table 4	52 16
Installation Strongback Fabrication Strongback Material	PPD	Technicians	2 weeks	11 1.5
Strongback safety oversight	ES&H	Engineer	2 days	1
Module Assembly Prototyping	PPD	Safety oversight Welder Crane Operator	0.1FTEx 6 months 0.2FTEx 6 months 0.2FTE x 6 months	13 15 8
Module Assembly	PPD	Same at prototype	12 months	72
Internal Alignment	PPD	Survery Crew	1 week	3.5
Total				193

Task	Division	Personnel	Time	Cost (k\$)
Installation Manager	PPD	1 engineer	4 months	44
Bookend	PPD	2+1 Riggers	2 days	4
Transport Cart	PPD	2+1Riggers	1 day	2
Detector Stand	PPD	See Impact table 4	Table 4	52
Module Installation	PPD	2 + 1 riggers 2 technicians	7 weeks 7 weeks	77 22
Electronics rack	PPD	1 rigger	0.5day	0.7
PMT Boxes down shaft	PPD	1 rigger	0.5 day	0.7
PMT Boxes on Detector	Experimenters			-
Magnet Coil and Cooling	PPD	4 tech crew	6 weeks	70
Refurbish Magnet PS	PPD	Techs, riggers	1 week	22
Install Magnet PS	PPD	2 tech crew, riggers	1 week	12
Quiet Power Panel Boards Install M&S	PPD	Techs & electricians (2)	2-4 weeks	24 8
Accelerator Controls/GPS	AD			-
Possible Readout Platform Mod. M&S	PPD PPD	4 techs	3 days	1.2 8.7
Survey	PPD	Survey crew (3)	2 weeks	7
Safety Reviews	PPD	6 Safety officers (engineers)	1 week	60
Total				415

Detector Cost Summary



 Costs are primarily scaled from experience of MINERvA collaborators on CMS HCAL, MINOS

- \$2.55M equipment (no F&A)
- \$1.41M labor, EDIA
- \$1.54M contingency (39% avg.)

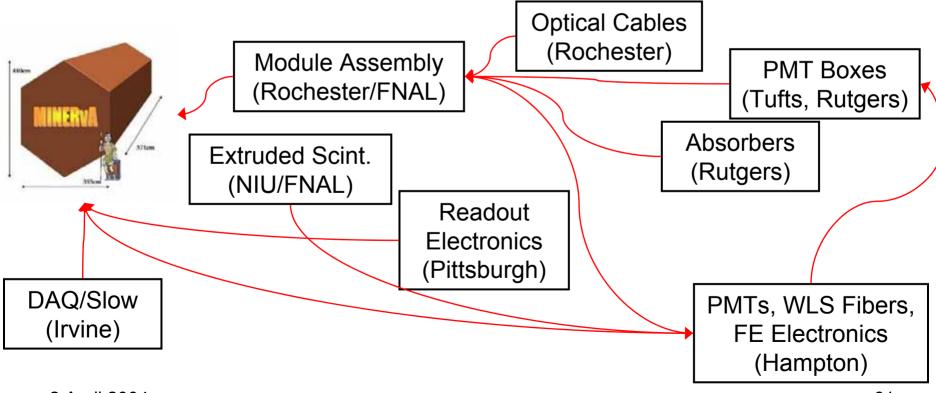
	Cost (kUSD)			
	M&S	SWF	EDIA	Contingency
Sub-Project	(no F&A)	(w/ F&A)	(w/ F&A)	(%)
Extruded Scintillator	151	12	30	78 (40%)
Fiber and Glue	262	n/a	n/a	52 (20%)
WLS Fiber Prep.	50	104	16	85 (50%)
Optical Cables	77	162	11	100 (40%)
Absorbers	310	67	32	122 (30%)
Module Assembly	11	473	53	268 (50%)
MAPMT Testing	6	45	n/a	26 (50%)
PMT Box and Optics	278	95	51	212 (50%)
Totals	2545	990	423	1537 (39%)

- Full project costs not updated since proposal
 - MRI exercise was consistent with this costing (ex: steel)

Construction Model



 Our goal is that detector construction be managed and carried out by University collaborators



Known Technical Risks



Light Yields

- we are not swimming in light
- problem may be exacerbated by need to use center hole with air coupling
- larger diameter fiber

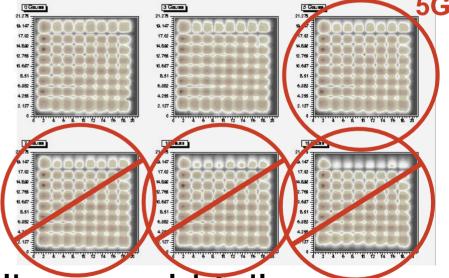
Steel

- have not located a vendor for MINOS quality magnetic steel
- global steel costs have "gone mad"
- it's just \$\$\$, but may be significant

Known Technical Risks (cont'd)



- Fringe Field at PMT
 - need to keep field at PMT to <5 Gauss</p>
 - increase shielding for optical boxes.\$\$\$

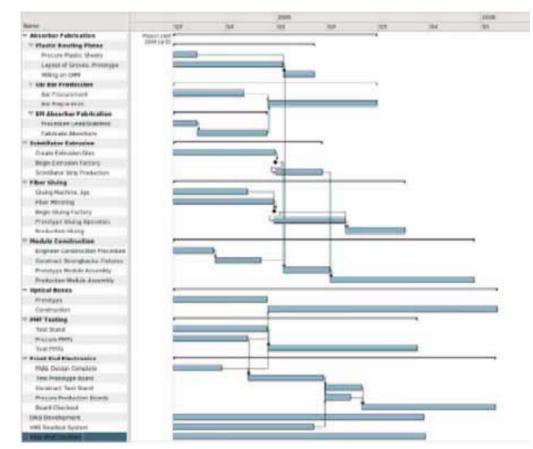


- TriP multiple time slices could fail
 - fallback is to integrate over spill. Survivable.

Schedule



- Schedule for MRI detector: ~20 months from start
 - MRI schedule is our only schedule exercise with "contingency"
- Scaling to full detector...
 - schedule dominated by module assembly
 - we believe that stretches from six months to twelve months
 - with larger crew
 - PMT boxes may also vie for critical path



Costing Methodology



- most of our costs could be scaled from similar construction products in MINOS or CMS HCAL where MINERvA collaborators have hands-on experience
 - FE electronics boards. TRiP bottoms-up costs were significantly lower than analogous MINOS board costs. Used MINOS
 - PMT box costs scaled from MINOS far MUX boxes
 - MINOS costs for most electronics infrastructure, LV, slow
 - Optical cable, connectors, fiber mirroring from CMS HCAL
 - Gluing, extrusion costs from MINOS
 - Absorber costs based on preliminary sketches from Rutgers machine shop
 - Fiber, MAPMTs quoted from vendors (Kurary, Hamamatsu)
- Contingency: 40-50%
 - except Rutgers shop (30%) and vendor quotes (20%)

Schedule Comments



- Schedule estimates are still tentative
 - assembly schedule is more difficult to scale from past projects than M&S costs
- Module assembly is most uncertainty
 - estimate ~6 months of prototyping and one year of assembly
 - need to improve model for assembly procedure
 - this is focus of EDIA work at Rochester
- PMT boxes
 - Tufts group has scaled from MINOS; should be OK.
- FE electronics
 - scaling from D0 TriP project is probably accurate. Need EDIA and prototyping now (underway, FNAL PPD/Rochester)
- Only obvious resource limit in critical path is ability to expend money at the start of the project for fixed costs and absorber M&S
 - and, of course, the flow of cash...